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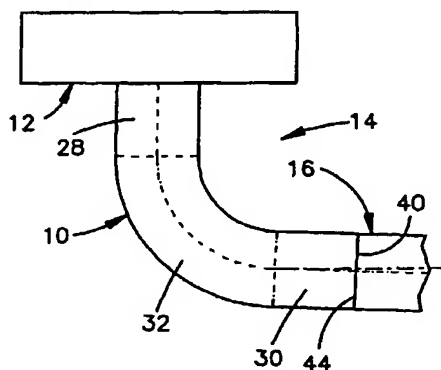
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(54) Title: DRAINABLE TUBE AND PIPE FITTING



(57) Abstract: A fitting for tube and/or pipe includes two
legs formed at a nominal included angle that is other than a
right angle. An example would be a nominal included angle
of about $2^\circ \pm .5^\circ$ from a right angle. A fitting is also pro-
vided that is drainable under the influence or force of gravity.
Methods of forming such fittings are also provided including
various combinations of steps of bending, cutting and weld-
ing.